



M ProMedic

Nitrile Examination Gloves

Powder Free



M – ProMedic Nitrile Examination Gloves
By Forte Global

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Product Specification

01.

M - ProMedic Nitrile Examination Gloves are made from 100% Synthetic Nitrile Latex which offers comfortability and excellent fit making it suitable for a wide range of applications. It provides excellent protection and is more durable than standard gloves. This is a suitable type of glove for many toxic tasks and works well with oil, grease, and even gasoline.

Quality Standards

- Conforms to ASTM D6319 and EN455 Standards
- Manufactured under QSR (GMP), ISO 9001:2015 and ISO 13485:2016 Quality Management System

Glove Sizes

- Extra-Small, Small, Medium, Large, Extra-Large
- Size of gloves shall be marked in the checkbox on the shipping carton with black ink

Product Specification

01.

Type

Powder-Free, Non-Sterile

Material

100% Synthetic Nitrile Latex

An alternative solution for those with a Latex Allergy

Color

Blue, White, Green, Pink, Light Purple, Black, Red

Packaging

100 pcs by weight per box, 10 boxes per carton

Product Specification

01.

Design & Features

- Protection from unwanted and dangerous substances
- Ambidextrous smooth material for hours of comfort
- Textured fingertips for a non-slip grip
- Beaded cuff for strength and easy donning

Storage

Store in a cool dry and location. Keep out of direct sunlight.

Shelf-Life

5 years from the date of manufacturing



ASTM D-6319

Spec No. AQL 12/02 – DP	PRODUCT SPECIFICATION	Revision: 3 Effective: 13/11/2020	
Product Information:			
Trade Name	Non-sterile Powder Free Nitrile Examination Gloves		
Intended Use	A patient examination glove is a disposable device intended for medical purposes that is worn on the examiner's hand or finger to prevent contamination between patient and examiner		
Product Conformance	ASTM D-6319-00A Current Revision and Customer Requirement		
Material	Nitrile (Carboxylated Butadiene Acrylonitrile)		
Cuff Finishing	Beaded		
Color	Blue		
Type	Ambidextrous		
Surface finish	Finger textured		
Product Specification:			
Dimension	Size	Palm Width (mm)	Length (mm)
	X-Small	75 ± 5mm	240min
	Small	85 ± 5mm	240min
	Medium	95 ± 5mm	240min
	Large	106 ± 5mm	240min
	Extra Large	115 ± 5mm	240min
Thickness	Single wall thickness (mm)		
		Specification	
	Cuff	0.05-0.08	
	Palm	0.06-0.09	
	Finger	0.08-0.14	
Physical Properties D-412-06A (2013)		Un-aged	Aged
	Tensile Strength MPA Min	14	14
	Elongation	500	400
Residual Powder	2.0 mg/glove maximum		
Quality Specification * AND – Accept No Defects	Inspection Criteria		Sampling Plan/AQL
	Dimension	13 pcs (Median)	
	Force at Break	13 pcs (Median)	
	Water Tight Test	G1 – AQL 1.5	
	Visual Inspection – Major	G1 – AQL 2.5	
	Visual Inspection – Minor	G1 – AQL 4.0	
	Residual Powder	n = 5 (average)	
	Packaging Appearance	n = 5 (AND)	
Glove Physical Counting	n = 5 (AND)		
Packaging Configuration and Labeling			
Packing	100 Gloves per Inner Dispenser (by weight) 10 Dispensers per Outer Carton		
Labeling	The dispensers and outer cartons shall have the following information/prints: Product description and Brand including size and net quantity of gloves. Country of Origin of Manufacturer and name and address of distributor. Symbols for single use and/or Single Use Only and Non-Sterile		
Lot Numbering System	Per the customer's requirement. Manufacturing and/or expiry date where applicable.		
Authorized by: Richard Tan QA Specialist	Code: NBR35BL		

EN 455

Spec No. AQL 12/02	PRODUCT SPECIFICATION	Revision: 3 Effective: 13/11/2020	
Product Information:			
Trade Name	Non-sterile Powder Free Nitrile Examination Gloves		
Intended Use	A patient examination glove is a disposable device intended for medical purposes that is worn on the examiner's hand or finger to prevent contamination between patient and examiner		
Product Conformance	EN 455 Current Revision and Customer Requirement		
Material	Nitrile (Carboxylated Butadiene Acrylonitrile)		
Cuff Finishing	Beaded		
Color	Blue		
Type	Ambidextrous		
Surface finish	Finger textured		
Product Specification:			
Dimension	Size	Palm Width (mm)	Length (mm)
	X-Small	75 ± 5mm	240min
	Small	85 ± 5mm	240min
	Medium	95 ± 5mm	240min
	Large	106 ± 5mm	240min
	Extra Large	115 ± 5mm	240min
Thickness	Single wall thickness (mm)		
		Specification	
	Cuff	0.05-0.08	
	Palm	0.06-0.09	
	Finger	0.08-0.14	
Physical Properties		Un-aged	Aged
	Force at break (N)	6min	6min
	2.0 mg/glove maximum		
Quality Specification * AND – Accept No Defects	Inspection Criteria		Sampling Plan/AQL
	Dimension	13 pcs (Median)	
	Force at Break	13 pcs (Median)	
	Water Tight Test	G1 – AQL 1.5	
	Visual Inspection – Major	G1 – AQL 2.5	
	Visual Inspection – Minor	G1 – AQL 4.0	
	Residual Powder	n = 5 (average)	
	Packaging Appearance	n = 5 (AND)	
Glove Physical Counting	n = 5 (AND)		
Packaging Configuration and Labeling			
Packing	100 Gloves per Inner Dispenser (by weight) 10 Dispensers per Outer Carton		
Labeling	The dispensers and outer cartons shall have the following information/prints: Product description and Brand including size and net quantity of gloves. Country of Origin of Manufacturer and name and address of distributor. Symbols for single use and/or Single Use Only and Non-Sterile		
Lot Numbering System	Per the customer's requirement. Manufacturing and/or expiry date where applicable.		
Authorized by: Tan Choong Kai QA Specialist	Code: NBR35BL		

02.

Certificates





03. SGS analysis

Test Report No.
 Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 13 pieces
 Test Conducted : Dimensions
 Test Method : EN 455 Part 2:2015
 Testing Period : 19 August 2020 – 04 September 2020

Based on submitted samples, the following results obtained :-

Size	M	M	M	M	M	M	M	M	M	M	M	M	M	Median
Width	95	95	94	94	94	94	93	95	93	93	95	93	93	94
Median: 95±10mm														
Length	256	248	246	243	252	246	245	249	246	246	249	248	245	246
Median: ≥ 240mm														

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Test Report No.
 Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 8 pieces
 Test Conducted : Aqueous Extractable Protein Content
 Test Method : EN455 Part 3:2015
 Testing Period : 19 August 2020 – 04 September 2020

EXTRACTABLE PROTEIN CONTENT

Analysis had been carried out as per your request. We report the following results:

SIZE	AQUEOUS EXTRACTABLE PROTEIN CONTENT, µg/g
M	56

Note: Detection limit = 10 µg/g

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Test Report No.
Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 13 pieces
 Test Conducted : Dimensions
 Test Method : ASTM D6319-10 (Reapproved 2015)
 Testing Period : 19 August 2020 – 04 September 2020

Based on submitted samples, the following results obtained :-

Size	M	M	M	M	M	M	M	M	M	M	M	M	M
Width 95 ± 10mm	93	93	94	95	94	93	94	94	93	93	93	93	93
Length Min. 230mm	246	247	253	249	245	245	250	251	250	244	251	247	244
Thickness at palm Min. 0.05mm	0.07	0.07	0.07	0.06	0.07	0.08	0.07	0.06	0.07	0.07	0.07	0.07	0.07
Thickness at finger Min. 0.05mm	0.08	0.09	0.08	0.08	0.09	0.10	0.08	0.08	0.09	0.08	0.08	0.09	0.08

Acceptable Quality Limit (AQL) : 4.0 Accept : 1 Found : 0

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Test Report No.
Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 13 pieces per each
 Test Conducted : Force at Break During Shelf Life and After Challenge
 Test Method : EN 455 Part 2:2015
 Ageing : 70 ± 2 Deg C for 168 hrs
 Testing Period : 19 August 2020 – 04 September 2020

SIZE	SAMPLE NO.	Force at Break, N	
		BEFORE AGING	AFTER AGING
M	1	6.7	6.3
	2	6.3	6.5
	3	6.9	6.6
	4	6.8	7.6
	5	8.2	6.5
	6	6.2	6.8
	7	6.1	7.4
	8	7.3	6.1
	9	6.0	7.6
	10	7.0	8.7
	11	6.2	6.5
	12	7.6	6.3
	13	6.0	8.1
Median		6.7	6.6
Requirement		≥ 6.0	≥ 6.0

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Test Report No.
Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 200 pieces
 Test Conducted : Freedom from holes
 Test Method : EN455 Part 1:2000
 Testing Period : 19 August 2020 – 04 September 2020

Based on submitted samples, the following results obtained :-

Acceptable Quality Limit (AQL) : 1.5 Accept : 7 Found : 2

Result : Within AQL

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Test Report No.
Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 200 pieces
 Test Conducted : Freedom from holes
 Test Method : ASTM D6319-10 (Reapproved 2015)
 Testing Period : 19 August 2020 – 04 September 2020

Based on submitted samples, the following results obtained :-

Acceptable Quality Limit (AQL) : 2.5 Accept : 10 Found : 2

Result : Within AQL

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Test Report No.
 Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Sample Quantity : 13 pieces per each
 Test Conducted : Tensile Strength & Elongation (Before Ageing & After Ageing)
 Test Method : ASTM D6319-10 (Reapproved 2015)
 Ageing : 70 ± 2 Deg C for 168 hrs
 Testing Period : 19 August 2020 – 04 September 2020

Size	Sample No.	BEFORE AGEING		AFTER AGEING	
		Tensile Strength (MPa)	Ultimate Elongation (%)	Tensile Strength (MPa)	Ultimate Elongation (%)
M	1	24.2	520	25.3	480
	2	23.8	520	24.7	480
	3	21.8	500	22.6	460
	4	30.2	560	25.4	480
	5	27.7	540	27.2	480
	6	24.9	520	29.6	500
	7	27.9	540	30.4	480
	8	28.3	540	32.1	500
	9	26.6	540	32.3	520
	10	31.3	560	26.5	460
	11	31.0	560	27.5	480
	12	24.4	500	26.6	460
	13	24.5	500	26.6	460
Requirements:		14 min	500 min	14 min	400 min

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Test Report No.
 Company

TEST REPORT

Sample Description : Blue Nitrile Powder Free Examination Gloves
 Brand Name : M-Promedic
 Style : M
 Lot No. : 200818212
 Colour : Blue
 Production Date : August 2020
 Country of Origin : Malaysia
 Size : M
 Quantity Tested : 5 pieces
 Test Conducted : Powder Content
 Test Method : EN455 Part 3:2015
 Testing Period : 19 August 2020 – 04 September 2020

On testing the samples, the following results were obtained:-

SIZE	Average Powder Mass per Glove
M	0.38 mg

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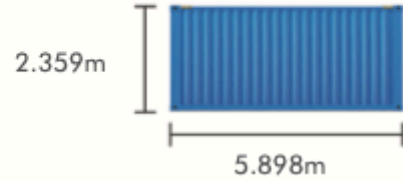
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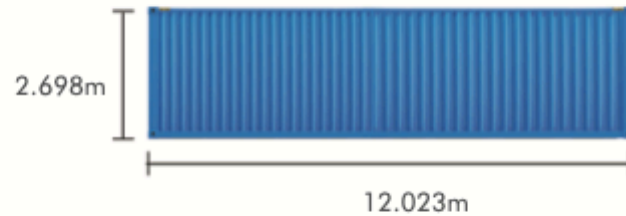
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04. Container Loading

Dry Freight Container



20ft



40ft High Cube

Container 20 ft Standard:
11,880 Boxes (1,188 Cartons)

Container 40 ft Standard High Cube:
28,880 Boxes (2,880 Cartons)

Carton Dimensions:
390mm x 250mm x 250mm



05. Order Procedure & Forte Service Provided

Order Procedure & Forte Service Provided

05.

1. Buyer Issues Purchase Order (PO) to Forte
2. Forte Issues Proforma Invoice (PI) to Buyer
3. Buyer sends 50% deposit of the PO to Forte within 48 hours. Once the deposit is received, the PO is officially locked into production and Forte will advise Buyer the estimated date the production will be ready by
4. Buyer arranges their own shipping. However, Forte can assist using their own Shipping Agent and bill them directly. The invoice will be for Ocean Freight, Misc. charges, and Export Rubber Tax (0.2% of the PO)
5. Buyer advises Forte when the container will arrive so the necessary arrangements can be made to prepare for the loading day.
6. Once stock is ready, Forte advises Buyer

Order Procedure & Forte Service Provided

05.

7. Buyer arranges their own 3rd party inspection (if needed). If Buyer proceeds with their own inspection, Forte will coordinate with the Buyer and the Inspection company to set the date
8. Forte will set a date before the official 3rd inspection to perform their own pre-inspection with Buyer on a live zoom call
9. Official 3rd inspection is done with Forte and the Inspection company. Buyer will have a live zoom call available for them to witness the entire inspection
10. Buyer sends remaining balance (50%) of the PO to Forte after inspection
11. On loading day, Forte will have a live zoom call available for Buyer to witness the entire loading and sealing of the container

Order Procedure & Forte Service Provided

05.

12. Depending on when the container is picked up, whether day or another date, Forte will have a live zoom call for Buyer to witness the container being picked up by the carrier and leave the facility to head to the port
13. Deal is then concluded. Forte will continue to assist in any way possible after this point and will also track the container as a courtesy to the Buyer all the way to the final destination

Note:

In any case where Buyer is not able to be present for the live zoom call, a video recording will be made available for Buyer to view at their own convenience

06. Pictures

Nitrile Examination Gloves

Powder Free

M ProMedic

▲
Open Here

Approximately
100 pieces by weight







M ProMedic

Nitrile Examination Gloves

Powder Free













Thank you.

Questions/Comments?

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